



## LZ<sub>3</sub>FB-300×100

铝门窗仿形钻孔机  
Copy-routing Drilling Machine

### [性能特点]

- 该机床用于铝门窗的各类型孔、榫槽、流水槽等的仿形加工。
- 采用仿形模板和辅助定位两种仿形方式。
- 立铣刀带有进刀自锁功能，操作轻便。
- 全新高速主轴，稳定可靠，皮带更换方便。
- 三孔钻采用新型杠杆进刀形式，省力便捷。
- 使用脚踏开关控制压紧气缸，安全可靠。
- 可用于门窗锁孔、槽的加工（16mm五金槽口的执手安装孔）。

### [Product Features]

- Used for copy-routing processing various kinds of holes, grooves and water-slots on aluminum windows and doors.
- It adopts copy-routing model and assistant orientation model.
- Vertical milling cutter adopts feeding self-locking to makes operation convenient.
- Used new type high speed spindle to ensure work stability and reliable. The belt replacement is convenient.
- The three hole drilling adopts new lever feed to improve work efficiency.
- Clamping cylinder is controlled by foot switch. Operation is safe and reliable.
- Used for processing lock hole and grooves of window and door. (16mm handle mounting hole)

## 技术参数 Technical Parameters

		LZ <sub>3</sub> FB-300×100	LXFB-300×100
电源	Power supply	380v 50Hz	380v 50Hz
工作气压	Operation air pressure	0.5~0.8MPa	0.5~0.8MPa
耗气量	Air consumption	30L/min	30L/min
三孔钻中心距	Centers distance of three-hole drilling head	21.5×21.5	/
三孔钻头直径	Diameter of the three-hole drilling head	φ10+φ12+φ10	/
输入功率	Input power	1.1kW+1.1kW	1.1kW
铣刀直径	Diameter of the milling cutter	φ5、φ8	φ5、φ8
仿型触头直径	Diameter of copy-routing head	φ5、φ8	φ5、φ8
仿形范围	Copy-routing Range	300×100mm	300×100mm
加工面的直线度	Processing deviation from straightness	±0.1 mm	±0.1 mm
铣削型面粗糙度	Cutting profile surface roughness	Ra12.5 μm	Ra12.5 μm
机床外形尺寸	Contour dimension	3500×1450×1500mm(含拖料架长度)	3500×1130×1500mm(L×W×H)
重量	Weight	300kg	250kg